



# Service Manual Outline

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## Notice

Throughout this publication, Dangers, Warnings and Cautions (accompanied by the International HAZARD Symbol ) are used to alert the mechanic to special instructions concerning a particular service or operation that may be hazardous if performed incorrectly or carelessly. **OBSERVE THEM CAREFULLY!**

These Safety Alerts alone cannot eliminate the hazards that they signal. Strict compliance to these special instructions when performing the service, plus Common Sense operation, are major accident prevention measures.

### **DANGER**

**DANGER - Immediate hazards which WILL result in severe personal injury or death.**

### **WARNING**

**WARNING - Hazards or unsafe practices which COULD result in severe personal injury or death.**

### **CAUTION**

**Hazards or unsafe practices which could result in minor personal injury or product or property damage.**

## Notice to Users of This Manual

This service manual has been written and published by the Service Department of Mercury Marine to aid our dealers' mechanics and company service personnel when servicing the products described herein.

It is assumed that these personnel are familiar with the servicing procedures of these products, or like or similar products manufactured and marketed by Mercury Marine, that they have been trained in the recommended servicing procedures of these products which includes the use of mechanics' common hand tools and the special Mercury Marine or recommended tools from other suppliers.

We could not possibly know of and advise the service trade of all conceivable procedures by which a service might be performed and of the possible hazards and/or results of each method. We have not undertaken any such wide evaluation. Therefore, anyone who uses a service procedure and/or tool, which is not recommended by the manufacturer, first must completely satisfy himself that neither his nor the products safety will be endangered by the service procedure selected.

All information, illustrations and specifications contained in this manual are based on the latest product information available at the time of publication. As required, revisions to this manual will be sent to all dealers contracted by us to sell and/or service these products.

It should be kept in mind, while working on the product, that the electrical system and ignition system are capable of violent and damaging short circuits or severe electrical shocks. When performing any work where electrical terminals could possibly be grounded or touched by the mechanic, the battery cables should be disconnected at the battery.

Any time the intake or exhaust openings are exposed during service they should be covered to protect against accidental entrance of foreign material which could enter the cylinders and cause extensive internal damage when the engine is started.



It is important to note, during any maintenance procedure replacement fasteners must have the same measurements and strength as those removed. Numbers on the heads of the metric bolts and on the surfaces of metric nuts indicate their strength. American bolts use radial lines for this purpose, while most American nuts do not have strength markings. Mismatched or incorrect fasteners can result in damage or malfunction, or possibly personal injury. Therefore, fasteners removed should be saved for reuse in the same locations whenever possible. Where the fasteners are not satisfactory for re-use, care should be taken to select a replacement that matches the original.

## Cleanliness and Care of Outboard Motor

A marine power product is a combination of many machined, honed, polished and lapped surfaces with tolerances that are measured in the ten thousands of an inch/mm. When any product component is serviced, care and cleanliness are important. Throughout this manual, it should be understood that proper cleaning, and protection of machined surfaces and friction areas is a part of the repair procedure. This is considered standard shop practice even if not specifically stated.

Whenever components are removed for service, they should be retained in order. At the time of installation, they should be installed in the same locations and with the same mating surfaces as when removed.

Personnel should not work on or under an outboard which is suspended. Outboards should be attached to work stands, or lowered to ground as soon as possible.

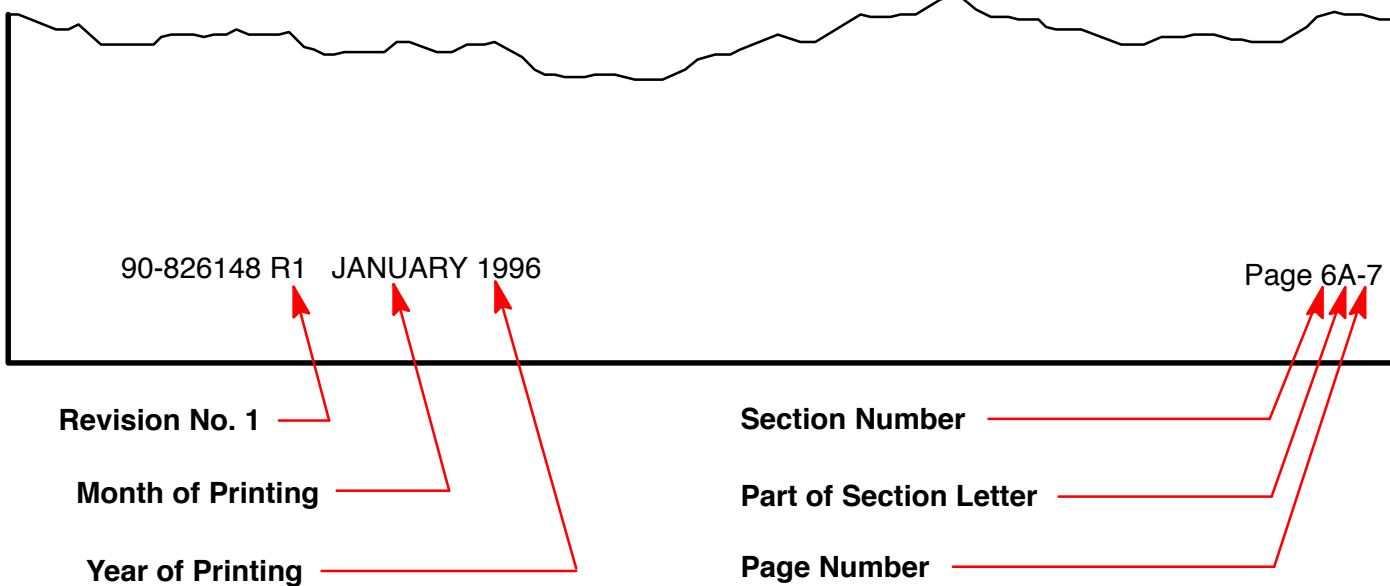
We reserve the right to make changes to this manual without prior notification.

Refer to dealer service bulletins for other pertinent information concerning the products described in this manual.

## Page Numbering

Two number groups appear at the bottom of each page. The example below is self-explanatory.

**EXAMPLE:**





# IMPORTANT INFORMATION

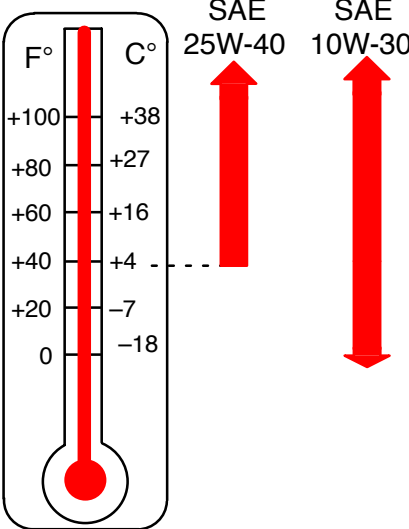
## Section 1A - Specifications

**1  
A**

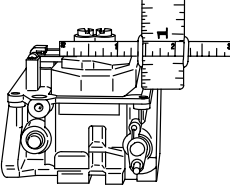
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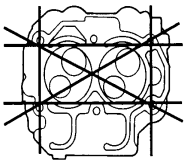
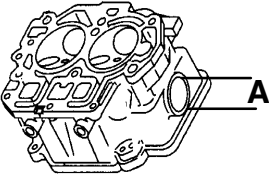
### Specifications

Models 9.9/15 (4-Stroke)		
<b>HORSEPOWER (kW)</b>	9.9 15	7.4 kW (9.9 hp) 11.2 kW (15 hp)
<b>OUTBOARD WEIGHT</b>	9.9/15 ML 9.9/15 EL 9.9/15 EL Bigfoot	50.8 kg (112 lb) 2.6 kg (116 lb) 58.0 kg (128 lb)
<b>FUEL</b>	<b>RECOMMENDED GASOLINE</b>	Automotive Unleaded with a Minimum Pump Posted Octane Rating of 87
<b>FUEL SYSTEM</b>	Fuel Pump Type Fuel Pump: Pressure Plunger Stroke Fuel Tank Capacity	External (Plunger/Diaphragm)  21-41 kPa (3-6 psi) 3.52 - 6.58 mm (0.14 - 0.27 in.) 12 L (3.2 US Gal.)
<b>OIL</b>	<b>OIL FILTER</b> <b>OIL FILTER WRENCH</b> <b>OIL PAN CAPACITY</b> <b>ENGINE OIL</b> 	p/n 35-822626A1 p/n 91-802653 Either 1 Quart or 1 Liter SAE 10W-30 viscosity oil is recom- mended for use in all temperatures. SAE 25W-40 viscosity oil may be used at temperatures above 4° C (40° F).  Use 4-Cycle Marine Oil with the proper viscosity for the expected temperature in your area (see range thermometer on left). If not available, use a premium quality 4-cycle engine oil, certified to meet or exceed anyone of the following American Petroleum Institute (API) ser- vice classifications SH, SG, SF, CF-4, CE, CD, CDII.

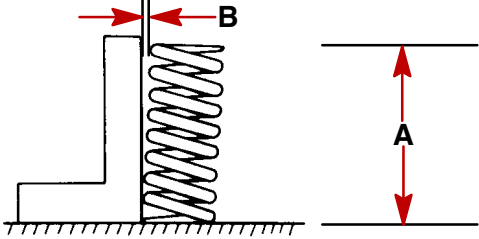


<p><b>IGNITION SYSTEM</b> Readings taken @ 20°C (68°F).</p>	<p><b>Type</b> Spark Plug Type Gap Hex Firing Order Ignition Timing: Below 800 rpm @ 2800-3300 rpm Charge Coil Resistance Crank Position Sensor Resistance Ignition Coil Resistance: Primary Secondary (W/o Boots) ECM Engine Speed Limiter Spark Cut-Out Reduction (Percent ages of ignition spark are Cut-Out) ECM Low Oil Pressure Speed Control Oil Pressure Switch</p>	<p>Capacitor Discharge Ignition  NGK DPR6EA-9 1.0 mm (0.035 in.) 18 mm 1-2  5° B.T.D.C. 30° B.T.D.C. 270 - 410 Ω (Brown - Blue) 230 - 350 Ω (Green/White - Black)  0.16 - 0.24 Ω 3.9 - 5.9 k Ω  5850 rpm Approximately 2000 rpm Below 17 kPa (2.5 psi) Continuity</p>
<p><b>CHARGING SYSTEM</b> Readings taken @ 20°C (68°F).</p>	<p><b>Alternator Type</b> 6 AMP Manual (Standard) Alternator: Output Battery Charging Resistance 10 AMP Electric (Standard) Alternator: Output Battery Charging Coil Resistance Quicksilver Tachometer Setting</p>	<p>Single Phase (6 Pole)  12 Volts-6 Amps. (Rectified) 0.48 - 0.72 Ohms (Green-Green)  12V-10 Amps. (Rectified/Regulated) 0.24 - 0.36 Ohms (Green-Green) "6C" or "2"</p>
<p><b>STARTING SYSTEM</b></p>	<p><b>Manual Start</b> Electric Start: Starter Type Output Ampere Draw Under: (Load) (No Load)</p>	<p>Recoil Starter  Bendix 0.8 kW  106.0 Amps 21.1 Amps</p>
<p><b>BATTERY</b></p>	<p><b>Battery Rating</b> Minimum Requirement  For operation below 0° C (32° F)</p>	<p>465 Marine Cranking Amps (MCA) or 350 Cold Cranking Amps (CCA) 1000 Marine Cranking Amps (MCA) or 775 Cold Cranking Amps (CCA)</p>
<p><b>CARBURETOR</b></p>	<p>Idle rpm (Out Of Gear) Idle rpm (In Forward Gear) Wide Open Throttle rpm (WOT) Standard Model Range Bodensee Model Range Standard Model Main Jet Size 9.9 hp 15 hp Pilot Jet Bodensee Model Main Jet Size 9.9 hp 15 hp Pilot Jet Float Height</p> 	<p>950 ± 50 rpm 850 ± 50 rpm  4500-5500 5200-5700  #68 #104 #45  #68 #103 #45 15.5 ± 1.0 mm (0.61 ± 0.04 in.)</p>

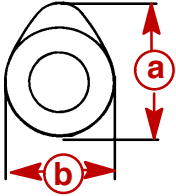
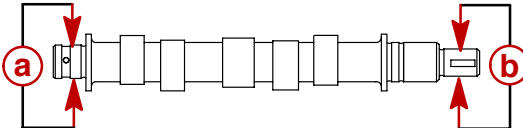
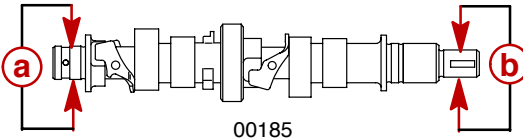
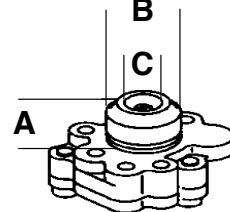
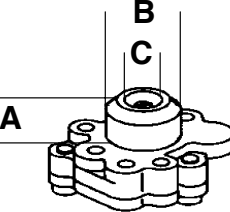


<b>CYLINDER BLOCK</b>	Type Displacement Number of Cylinders	4 Stroke Cycle – Over Head Camshaft 323 cc (19.7 cu. in.) 2
<b>STROKE</b>	Length	59 mm (2.323 in.)
<b>CYLINDER BORE</b>	Diameter Standard Oversize-0.25 mm (0.010 in.) Oversize-0.50 mm (0.020 in.) Taper/Out of Round Maximum Bore Type	59.00-59.02 mm (2.3228-2.3236 in.) 59.25-59.27 mm (2.3327-2.3335 in.) 59.50-59.52 mm (2.3425-2.3433 in.) 0.08 mm (0.003 in.) Cast Iron
<b>PISTON</b>	Piston Type O.D. at Skirt Standard Oversize-0.25mm (0.010 in.) Oversize-0.50mm (0.020 in.)	Aluminum  58.950 - 58.965 mm (2.3209 - 2.3214 in.) 59.200 - 59.215 mm (2.3307 - 2.3313 in.) 59.450 - 59.465 mm (2.3406 - 2.3411 in.)
<b>PISTON CLEARANCE</b>	Piston to Cylinder Clearance	0.035 - 0.065 mm (0.0014 - 0.0026 in.)
<b>RINGS</b>	Ring End Gap (Installed) Top Middle Bottom (Oil Ring) Side Clearance: Top Middle	0.15 - 0.30 mm (0.006 - 0.012 in.) 0.30 - 0.50 mm (0.012 - 0.020 in.) 0.20 - 0.70 mm (0.008 - 0.028 in.)  0.04 - 0.08 mm (0.0016 - 0.0032 in.) 0.03 - 0.07 mm (0.0012 - 0.0028 in.)
<b>COMPRESSION RATIO</b>	Compression Ratio Cylinder Compression (cold engine @ W.O.T.) Manual Models With Compression Release, S/N OT178500 and Above	9.3:1 185 - 190 psi (Peak)  40 lbs. - 60 lbs.
<b>PISTON PIN</b>	Piston Pin Diameter	13.996 - 14.000 mm (0.5510 - 0.5512 in.)
<b>CONNECTING ROD</b>	Oil Clearance (Big End) Small End Inside Diameter	0.021 - 0.045 mm (0.0008 - 0.0018 in.) 14.015 - 14.029 mm (0.5518 - 0.5523 in.)
<b>CRANKSHAFT</b>	Main Bearing Clearance Crankshaft Run-out	0.011 - 0.039 mm (0.0004 - 0.0015 in.) 0.02 mm (0.0008 in.)
<b>TIMING BELT</b>	Deflection	10 mm (0.39 in.)
<b>CYLINDER HEAD</b>	<p>Warp Limit</p>  <p>*Line s indicate straight edge measurement</p> <p>Camshaft Bore Diameter</p> 	0.1 mm (0.004 in.)          A = 18.000 - 18.018 mm (0.7087 - 0.7094 in.)



<p><b>VALVE SPRING</b></p>	<p><b>Free Length A</b> <b>Tilt Limit B</b></p>  <p><b>Compressed Pressure (Installed)</b> <b>Intake</b> <b>Exhaust</b> <b>Dir. of Winding (Intake &amp; Exhaust)</b></p>	<p>A = 34.4 mm (1.354 in.) B = Less than 1.1 mm (0.043 in.)</p> <p>10.5 - 11.5 kg (23.1 - 25.4 lb) 10.5 - 11.5 kg (23.1 - 25.4 lb) Right Hand</p>
<p><b>VALVE GUIDES</b></p>	<p><b>Valve Guide Inside Diameter</b></p>	<p>5.500 - 5.512 mm (0.2165 - 0.2170 in.)</p>



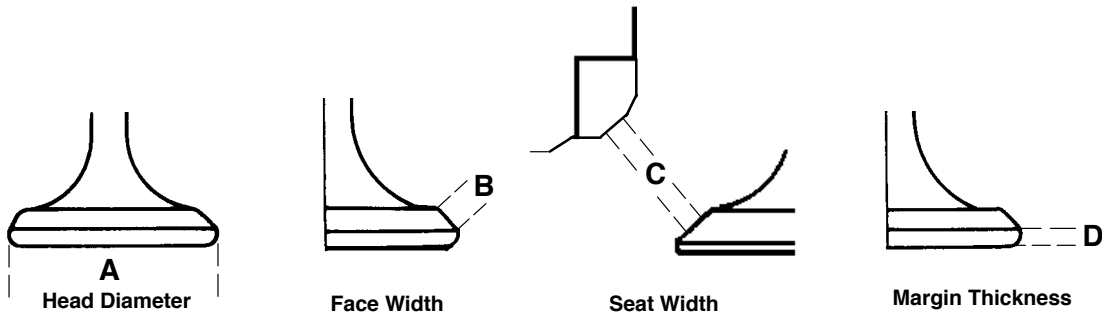
<p><b>CAMSHAFT</b></p>	<p><b>Camshaft Dimensions</b></p> <p>Intake &amp; Exhaust "a" Intake &amp; Exhaust "b"</p>  <p>Intake &amp; Exhaust "a" Intake &amp; Exhaust "b"</p> <p><b>Run-out Limit</b></p> <p><b>Camshaft Bearing Diameter</b></p> <p>Cylinder Head Upper "b" Oil Pump Housing Lower "a"</p>  	<p>1999 Model Year and Newer (Manual/Electric) 23.90 - 24.00 mm (0.941 - 0.945 in.) 19.95 - 20.05 mm (0.785 - 0.789 in.)</p> <p>2001 Model Year and Newer (Manual only) 27.66 - 27.69 mm (1.089 - 1.090 in.) 23.96 - 24.02 mm (0.943 - 0.946 in.)</p> <p>0.03 mm (0.001 in.)</p> <p>15.97 -15.98 mm (0.628 - 0.629 in.) 17.97 - 17.99 mm (0.707 - 0.708 in.)</p> <p>1999 Model Year and Newer (Manual/Electric)</p> <p>2001 Model Year and Newer (Manual Only)</p>
<p><b>Oil Pump</b></p>	<p>1999 and Newer</p>  <p>2001 and Newer</p> 	<p>1999 and Newer Manual/Electric A = 23.8 mm (0.937 in.) B = 32.0 mm (1.26 in.) C = 16.000 - 16.0188 mm (0.6299 - 0.63066 in.)</p> <p>2001 and Newer Manual only A = 21.39 mm (0.842 in.) B = 34.98 mm (1.378 in.) C = 16.000 - 16.0188 mm (0.6299 - 0.63066 in.)</p>





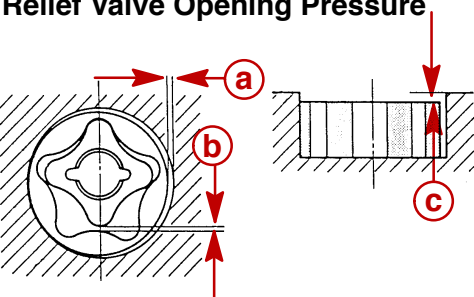
<b>VALVES</b>	<b>Valve/Valve Seat/Valve Guides:</b>	
	<b>Valve Clearance (cold)</b>	
	Intake	0.15 - 0.25 mm (0.006 - 0.010 in.)
	Exhaust	0.20 - 0.30 mm (0.008 - 0.012 in.)
	<b>Valve Dimensions:</b>	
	<b>“A” Head Diameter</b>	
	Intake	27.9 - 28.1 mm (1.098 - 1.106 in.)
	Exhaust	21.9 - 22.1 mm (0.862 - 0.870 in.)
	<b>“B” Face Width</b>	
	Intake	2.00 - 3.14 mm (0.079 - 0.124 in.)
	Exhaust	2.00 - 3.14 mm (0.079 - 0.124 in.)
	<b>“C” Seat Width</b>	
	Intake	0.6 - 0.8 mm (0.024 - 0.031 in.)
Exhaust	0.6 - 0.8 mm (0.024 - 0.031 in.)	
<b>“D” Margin Thickness</b>		
Intake	0.5 - 0.9 mm (0.020 - 0.035 in.)	
Exhaust	0.5 - 0.9 mm (0.020 - 0.035 in.)	
<b>Stem Outside Diameter</b>		
Intake	5.475 - 5.490 mm (0.2156 - 0.2161 in.)	
Exhaust	5.460 - 5.475 mm (0.2150 - 0.2156 in.)	
<b>Guide Inside Diameter</b>		
Intake	5.500 - 5.512 mm (0.2165 - 0.2170 in.)	
Exhaust	5.500 - 5.512 mm (0.2165 - 0.2170 in.)	
<b>Stem To Guide Clearance</b>		
Intake	0.010 - 0.037 mm (0.0004 - 0.0015 in.)	
Exhaust	0.025 - 0.052 mm (0.0010 - 0.0020 in.)	
<b>Stem Run-out Limit (max.)</b>	0.016 mm (0.0006 in.)	

**Valve Dimensions**



<b>ROCKER SHAFT</b>	<b>Outside Diameter</b>	12.941 - 12.951 mm (0.5095 - 0.5099 in.)
<b>ROCKER ARM</b>	<b>Inside Diameter of Bore</b>	13.000 - 13.018 mm (0.5118 - 0.5125)
<b>THERMOSTAT</b>	<b>Valve Opening Temperature</b>	58° C - 62° C (136° F - 143° F)
	<b>Full Open Temperature</b>	70° C (158° F)
	<b>Valve Lift (Minimum)</b>	3 mm (0.12 in.)



<p><b>LUBRICATION SYSTEM</b></p>	<p><b>Pump Type</b>  <b>Engine Oil Pressure</b></p> <p><b>Oil Pressure Switch</b>  <b>Oil Pump:</b>  <b>Outer Rotor to Housing "a"</b>  <b>Inner Rotor to Outer Rotor "b"</b>  <b>Rotor to Housing "c"</b></p> <p><b>Relief Valve Opening Pressure</b></p> 	<p>Trochoid  207 - 279kPa (30-40 psi) at 3000 rpm  (Warm Engine)  Below 17 kPa (2.5 psi) Continuity</p> <p>0.06 - 0.11 mm (0.0024 - 0.0043 in.)  0.02 - 0.15 mm (0.0008 - 0.0059 in.)  0.02 - 0.07 mm (0.008 - 0.003 in.)  3.88-4.50 Kg/cm<sup>2</sup> (55-64 psi)  388-450 kPa</p> <p>Test Fitting  p/n 22-883147  1/8 x 28 B/S</p>
<p><b>MID-SECTION</b></p>	<p><b>Transom Height:</b>  <b>Short Shaft</b>  <b>Long Shaft</b></p> <p><b>Steering Pivot Range</b>  <b>Tilt Pin Positions</b>  <b>Full Tilt Up Angle</b>  <b>Allowable Transom Thickness</b></p>	<p>38 cm (15 in.)  51 cm (20 in.)  70°  5 + Shallow Water  66°  60.3 mm (2-3/8 in.)</p>
<p><b>GEAR HOUSING NON-BIGFOOT (2.0:1)</b></p>	<p><b>Gear Ratio</b>  <b>Gearcase Capacity</b>  <b>Lubricant Type</b>  <b>Forward Gear</b>  <b>Number of Teeth</b>  <b>Pinion Gear</b>  <b>Number of Teeth</b>  <b>Pinion Height</b>  <b>Forward Gear Backlash</b>  <b>Reverse Gear Backlash</b>  <b>Water Pressure</b>  <b>@ Idle</b>  <b>@ WOT</b></p>	<p>2.0:1  200 mL (6.8 fl oz)  Gear Lube-Premium Blend</p> <p>26 Spiral/Bevel  13 Spiral/Bevel  Floating  No Adjustment  No Adjustment</p> <p>3.44 - 10.34 kPa (0.5 – 1.5 psi)  @ 950 rpm  34.4 - 48.2 kPa (5-7 psi) @ 5000 rpm</p>
<p><b>GEAR HOUSING BIGFOOT (2.42:1)</b></p>	<p><b>Gear Ratio</b>  <b>Gearcase Capacity</b>  <b>Lubricant Type</b>  <b>Forward Gear</b>  <b>Number of Teeth</b>  <b>Pinion Gear</b>  <b>Number of Teeth</b>  <b>Pinion Height</b>  <b>Forward Gear Backlash</b>  <b>Water Pressure (With Thermostat)</b>  <b>@ Idle</b>  <b>@ WOT</b></p>	<p>2.42:1  230 mL (7.8 fl oz)  Gear Lube-Premium Blend</p> <p>29 Spiral/Bevel  12 Spiral/Bevel  0.64 mm (0.025 in.)  No Adjustment</p> <p>6.8 - 27.5 kPa (1 - 4 psi) @ 950 rpm  41.3 - 62 kPa (6 - 9 psi) @ 5000 rpm</p>



## Propeller Information Charts

### Mercury/Mariner 9.9 (4 - Stroke) Non-Bigfoot

Wide Open Throttle rpm: 4500-5500  
 Recommended Transom Heights : 15", 20"  
 Right Hand Rotation Standard  
 Gear Reduction : 2:1

Diameter	Pitch	No. of Blades	Material	Approx. Gross Boat Wgt. (lbs)	Approx. Boat Length	Speed Range (mph)	Propeller Part Number
9"	10.5"	3	Alum	Up to 800	Up to 16'	17-24	48-828158A12
9"	9"	3	Alum	600-1000	15'-17'	13-19	48-828156A12 *
9"	8"	3	Alum	700-1200	16'-19'	10-16	48-828154A12
9.25"	7"	3	Alum	900-1600	16'-20'	8-14	48-828152A12
9.75"	6.5"	3	Alum	1000-1800	sailboat/work	7-12	48-828150A12
9.75"	6"	4	Alum	1400 +	pontoon/work	6-11	48-850204A12
9.75"	5.5"	3	Alum	1700 +	work	1-10	48-828148A12

### Mercury/Mariner 9.9 (4 - Stroke) Bigfoot

Wide Open Throttle rpm: 4500-5500  
 Recommended Transom Heights : 20", 25"  
 Right Hand Rotation Standard  
 Gear Reduction : 2.42:1

Diameter	Pitch	No. of Blades	Material	Approx. Gross Boat Wgt. (lbs)	Approx. Boat Length	Speed Range (mph)	Propeller Part Number
10.25"	14.5"	3	Alum	Up to 700	Up to 15'	19-28	48-19642A40
10.38"	13"	3	Steel	500-900	13'-16'	17-25	48-19644A5
10.38"	13"	3	Alum	500-900	13'-16'	17-25	48-19640A40
10.38"	12"	3	Alum	600-1000	14'-17'	15-23	48-19639A40
10.38"	11"	3	Alum	700-1100	15'-18'	14-20	48-19638A40
10.38"	9.5"	3	Alum	1000 +	pontoon/work	1-16	48-19636A10 *

\* Indicates standard with engine

**Mercury/Mariner 15 (4 - Stroke) Non-Bigfoot**

Wide Open Throttle rpm: 4500-5500  
 Recommended Transom Heights : 15", 20"  
 Right Hand Rotation Standard  
 Gear Reduction : 2:1

Diameter	Pitch	No. of Blades	Material	Approx. Gross Boat Wgt. (lbs)	Approx. Boat Length	Speed Range (mph)	Propeller Part Number
9"	10.5"	3	Alum	Up to 900	Up to 15'	19-26	48-828158A12
9"	9"	3	Alum	800-1200	14'-16'	15-22	48-828156A12 *
9"	8"	3	Alum	900-1500	15'-17'	12-18	48-828154A12
9.25"	7"	3	Alum	1200-2000	15'-18'	10-15	48-828152A12
9.75"	6.5"	3	Alum	1300-2300	sailboat/work	9-14	48-828150A12
9.75"	6"	4	Alum	1500 +	pontoon/work	8-12	48-850204A12
9.75"	5.5"	3	Alum	1700 +	work	1-11	48-828148A12

**Mercury/Mariner 15 (4 - Stroke) Bigfoot**

Wide Open Throttle rpm: 4500-5500  
 Recommended Transom Heights : 20", 25"  
 Right Hand Rotation Standard  
 Gear Reduction : 2.42:1

Diameter	Pitch	No. of Blades	Material	Approx. Gross Boat Wgt. (lbs)	Approx. Boat Length	Speed Range (mph)	Propeller Part Number
10.25"	14.5"	3	Alum	Up to 900	Up to 16'	19-28	48-19642A40
10.38"	13"	3	Steel	600-1000	14'-17'	17-25	48-19644A5
10.38"	13"	3	Alum	600-1000	14'-17'	17-25	48-19640A40
10.38"	12"	3	Alum	700-1100	15'-18'	15-23	48-19639A40
10.38"	11"	3	Alum	800-1300	15'-19'	14-20	48-19638A40
10.38"	9.5"	3	Alum	1100 +	pontoon/work	1-16	48-19636A10 *

\* Indicates standard with engine.



## Mercury/Quicksilver Lubricants and Sealants

Tube Ref. #	Description	Container Size	Mercury Part Number	Quicksilver Part Number
4	Needle Bearing Assy. Lubricant	8 oz (226.8 g) tube	92-802868A1	N/A
6	Dielectric Grease	8 oz (226.8 g) can	92-823506-1	92-823506-1
7	Loctite 271 – Thread Locker	10 ml tube	92-809819	92-809819
9	Loctite 567 PST Pipe Sealant	50 ml tube	92-809822	92-809822
12	Loctite Master Gasket Kit		92-12564-2	92-12564-2
14	2 Cycle Premium Outboard Oil	1 US qt (0.94 L)	92-802813A1	92-802813Q1
19	Perfect Seal	16 oz (0.45 kg) can	92-34227-1	92-34227-1
25	Liquid Neoprene	8 oz (226.8 g) can	92-25711-3	92-25711-3
27	Bellows Adhesive	1.5 oz (42.5 g) tube	N/A	92-86166Q1
33	Loctite 680 Retaining Compound	10 ml tube	92-809833	92-809833
34	Special Lubricant 101	8 oz (226.8 g) tube	92-802865A1	92-802865Q1
42	U-Joint and Gimbal Bearing Grease		92-802870A1	92-802870Q1
51	Loctite 222 Thread Locker	10 ml tube	92-809818	92-809818
66	Loctite 242 Thread Locker	10 ml tube	92-809821	92-809821
79	4 Cycle 25W40 Engine Oil		92-802837A1	92-802837Q1
82	Premium Gear Lubricant	1 US qt (0.94 L)	92-802846A1	92-802846Q1
87	High Performance Gear Lube	1 US qt (0.94 L)	92-802854A1	92-802854Q1
91	Engine Coupler Spline Grease	14 oz (0.39 kg) cartridge	92-802869A1	92-802869Q1
94	Anti-Corrosion Grease	8 oz (226.8 g) tube	92-802867A1	92-802867Q1
95	2-4-C with Teflon	8 oz (226.8 g) tube	92-802859A1	92-802859Q1
110	4 Stroke 10W30 Outboard Oil	1 US qt (0.94 L)	92-802833A1	92-802833Q1
114	Power Trim & Steering Fluid	8 oz (226.8 g)	92-802880A1	92-802880Q1



Tube Ref. #	Description	Container Size	Mercury Part Number	Quicksilver Part Number
115	Premium Plus 2 Cycle TC-W3 Out-board Oil	1 US qt (0.94 L)	92-802824A1	92-802824Q1
116	RTV 587 Silicone Sealer	3 oz (85.05 g)	92-809825	92-809825
117	Loctite 7649 Primer N	4.5 oz (127.57 g)	92-809824	92-809824
119	Storage Seal Rust Inhibitor	12 oz (325 ml) spray can	92-802878-56	92-802878Q56
120	Corrosion Guard	12 oz (325 ml) spray can	92-802878 55	92-802878Q55
121	15W40 4-cycle Diesel Engine Oil	1.06 US gal.(4 L)	92-877695K1	92-877695Q1
122	Extended Life Anti-freeze/Coolant	1 US gal. (3.78 L)	92-877770K1	92-877770K1
123	Marine Engine Coolant	1.33 US gal. (5 L)	NA	92-813054A2
124	Fuel System Treatment and Stabilizer Concentrate	16 oz (437 ml)	92-802876A1	92-802876Q1
125	Heat Transfer Compound	1.5 oz (42.5 g) tube	92-805701 1	
126	Liquid Gasket		92-808137	NA
127	T442 Sealant		92-862258	NA
128	Loctite 5900 Ultra Black RTV Silicone Sealant	13 oz (371 g) tube	92-809826	NA
129	Loctite Gasket Remover	18 oz (532 ml) spray can	92-809828 1	NA
130	Sealer Kit, Two Part Epoxy		NA	92-65150 1
131	Anti-seize Compound	8 fl oz (237 ml)	92-881091K1	
	Dexron III Automatic Transmission Fluid		Obtain Locally	Obtain Locally
	Loctite 592		Obtain Locally	Obtain Locally
	Loctite Quick Tite		Obtain Locally	Obtain Locally
	Isopropyl Alcohol		Obtain Locally	Obtain Locally
	Hot Glue		Obtain Locally	Obtain Locally
	Loctite 609		Obtain Locally	Obtain Locally
	Loctite 405		Obtain Locally	Obtain Locally



**SPECIFICATIONS**

<b>Tube Ref. #</b>	<b>Description</b>	<b>Container Size</b>	<b>Mercury Part Number</b>	<b>Quicksilver Part Number</b>
	Cyanacrylate Adhesive		Obtain Locally	Obtain Locally
	3M Permabond #3M08155		Obtain Locally	Obtain Locally
	Loctite 262		Obtain Locally	Obtain Locally
	Loctite 290		Obtain Locally	Obtain Locally